# **FX Australia® Product Information**

# 1 FX Super Base Coat X - Joint Compound (Interior & Exterior) Patent Punding

## **Product Description**

FX Super Base Coat X is a revolutionary joint compound. It has remarkable flexibility, minimal shrinkage and extraordinary strength, outperforming current industry leaders' compounds, both pre-mixed and dry products. \* Its flexibility helps with remediation of hairline cracks due to minor structural movement. It is suitable for substrates such as fibre cement sheeting and Magnum Boards. FX Super Base Coat X is part 1 of a high-performance, integrated compound system. Developed by FX Australia and manufactured locally, the use of all products in the Compound System guarantees a time-saving, superior finish and greater strength for substrates.

Features Benefits

Water-basedEase of applicationStrongEasy spreadingFlexibleTime-savingWater-resistantEasy clean-up

Pre-mixed

#### Uses

FX Super Base Coat X is used for fixing fibre cement sheets and Magnum Board joints.

### **Surface Preparation**

All surfaces must be thoroughly cleaned and free of dirt, dust and grease. Substrates need to be constructed or installed to industry/Australian Standards.

**Application:** Load FX Super Base Coat *X* onto hawke using a 150 mm – 200 mm broad knife/trowel and place in to the joint recess, working steadily from one end to the other of the joint recess, ensuring the Compound fills the joint recess and is evenly and smoothly applied. Next embed fibre-fuse tape into the Compound. Scrape off any excess Compound. Note, for added strength and confidence load FX Super Base Coat *X* in to the joint recess over the fibre-fuse tape, working steadily from one end to the other of the joint recess, ensuring the Compound fills the joint recess and is evenly and smoothly applied. Ensure force is applied to properly embed Compound and fibre-fuse tape into the recess. Allow first coat of FX Super Base Coat *X* to dry for a minimum of 3–4 hours at 25 °C and 50% humidity. Apply a second coat of FX Super Base Coat *X* using the same method as the first coat. Ensure the Compound is flush with the sheets. Scrape off any excess Compound. Allow to dry for 3–4 hours at 25 °C and 50% humidity before proceeding to product 2, FX Topping Compound *X*, or proceed straight to water-proofing system or texture-coating system. **Important Note: Clean tools frequently with water and a sponge to stop Compound drying on tools.** 

Approximate Spreading Rate: N/A. Approximate Film Thickness per coat: Wet: 2000 Microns; Dry: 1500 Microns.

Requires: 2 coats. Thinner: N/A. Tinting: N/A.

Method: Trowel or broad knife.

**Drying Times** (at 25 °C and 50% humidity): **Touch:** 1Hour; **Recoat**: 3–4 Hours.

Note: Do not apply product if the air temperature or substrate temperature is below 12.5 °C or above 35 °C.

The temperature should not fall below 10 °C during the drying process.

Clean-up: Water. Safety: Dust Mask. Gloss Level: N/A.

Note: Minimum temperature for application has changed

\*Independent tests were conducted by AWTA Product Testing.

Safety and Environmental Care

Safety

**Personal Protection:** Wear eye protection and dust mask when sanding, as product may cause eye irritation and inhalation of dust particles may cause respiratory irritation.

**Asbestos cement sheeting:** Do not disturb, sand or scrub, and avoid any peripheral dust. If you do not have professional expertise in the handling/removal of asbestos sheeting, use a licensed asbestos removalist.

Refer to product labels, current FX Australia Safety Data Sheets or call FX Australia for detailed information.

### Clean-up

Slippery when spilled • Restrict access to area until clean-up is completed • When cleaning up spills, use personal protection equipment • Stop leak if safe to do so and contain spill with absorbent material such as sand, vermiculite or other inert material • Prevent spill from entering waterways • Collect and dispose of spilled material according to local regulations • Wash away remnants with liberal amounts of cold water.

# Storage

Store in a cool, dry, well-ventilated place out of direct sunlight • Store away from strong acids and moisture • Keep containers closed at all times and check regularly for spills.

### Disposal

Refer to State/Territory Land Waste Management Authority: most authorities permit disposal at approved land waste sites.

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